



Specification 006 Preservation

Project: LIFE19 MIBA Filler – Pilot
Revision: 1
Date: 23 March 2022

Preservation ZINC: All Frames, sub frames, platforms, walkways, stairs, hopper, grids, skips and support frames etc. Shall be hot dip galvanized according to ISO 1461:2009.

Preservation PAINT: All other items (handrails, chutes, and plate work $\leq 6\text{mm}$ thickness) shot blasted to SA2,5. In accordance with ISO 8501-1.

System:

- one layer of zinc primer,
- undercoat 60 micron,
- polyurethane topcoat 60 micron.

The minimum total dry layer thickness to be 120 microns.

Colours:

Handrails: RAL 1023, Gloss 70-89%.

Other items: To be defined

Stainless steel: Unpreserved.

Wear plates: One undercoat layer (both sides).